

Rollover / Draw

TYPE OF WORK TO BE RUN

- Flaskless Molding
- Fixed Flask Molding
- Core Making

MOLD OR CORE SIZE

- Largest Mold Size
- Length _____
- Width _____
- Height _____

PATTERN OVERALL SIZE

- Overall Mold Box, Core Box or Flask
- Length _____
- Width _____

WEIGHT CAPACITY-HEAVIEST

- Sand _____
- Pattern, Core Box or Mold Box _____
- Bottom Board _____
- Flask (if used) _____
- Total** _____

DAYLITE-MAX. VERTICAL OPENING

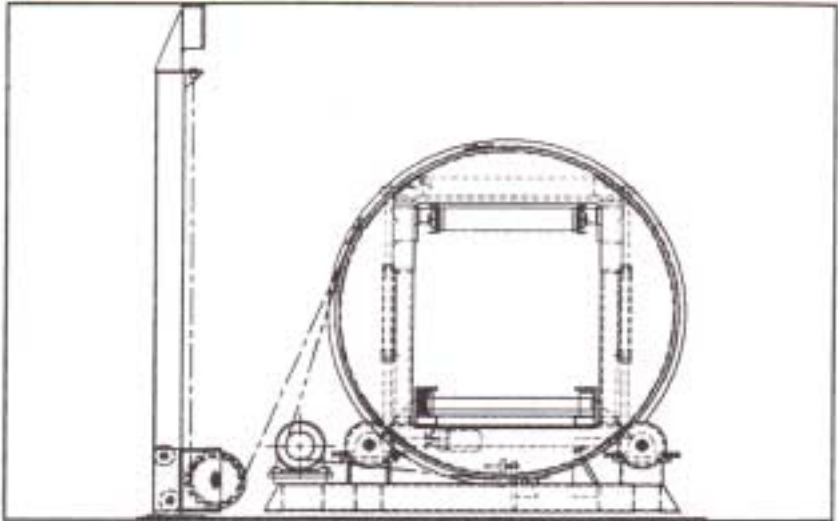
- Max. Sand Height _____
- Max. Pattern Draw _____
- Pattern Bolster or Sub base height _____
- Bottom Board Height _____
- Total** _____

MIN. VERTICAL OPENING

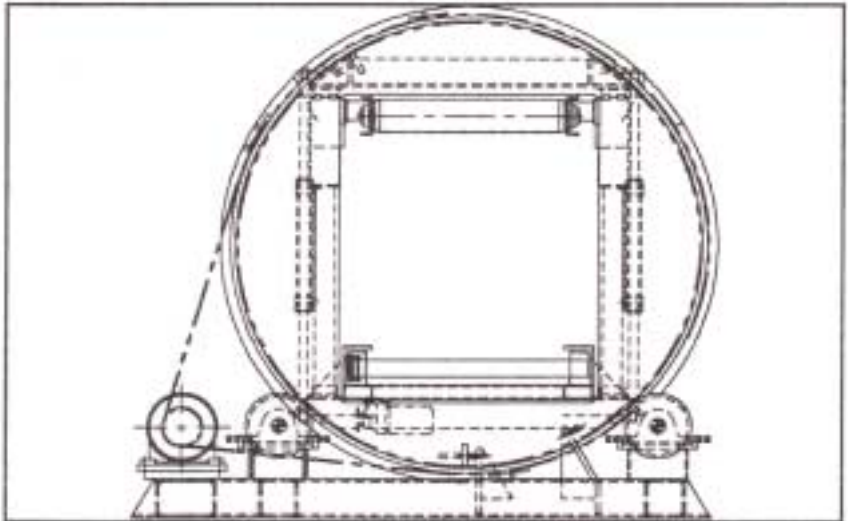
- Max. Sand Height _____
- Pattern Bolster or Sub base height _____
- Bottom Board Height _____
- Total** _____

HORIZONTAL PATTERN CLAMPING

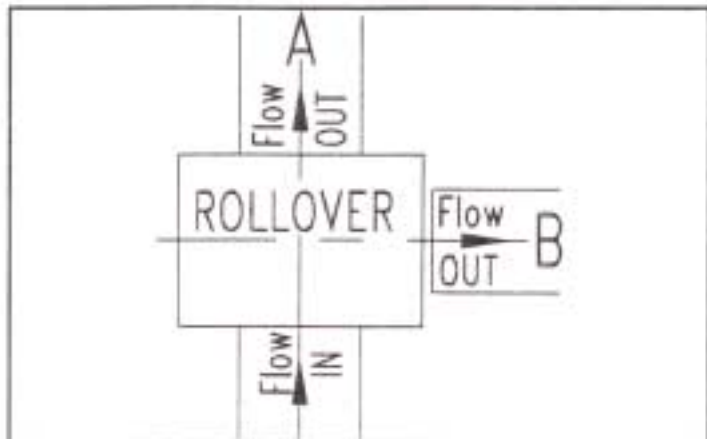
- Fixed Width _____" Wide
- Variable Width _____" to _____"



Rollover / Draw with Mast



Rollover / Draw



Mold or Core Discharge

- To molding loop Conveyor "A"
- 90 deg. To molding loop conveyor "B"

Rollover / Draw

